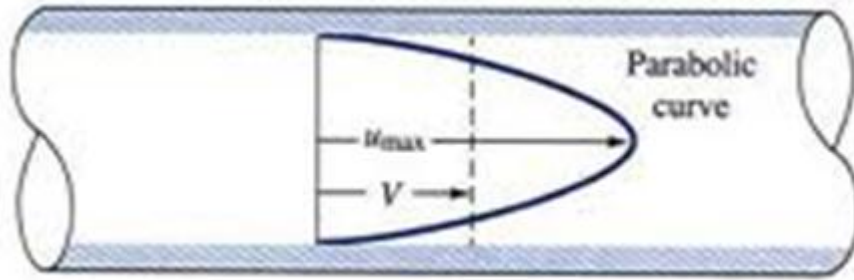


# Flocculation in Different Forms

Dr. A. Saatçı

# *Boruda Yumaklaşma* Laminer Akım Hagen Poisuelle

$$\frac{\Delta P}{L} = \frac{32\mu}{d^2} V$$

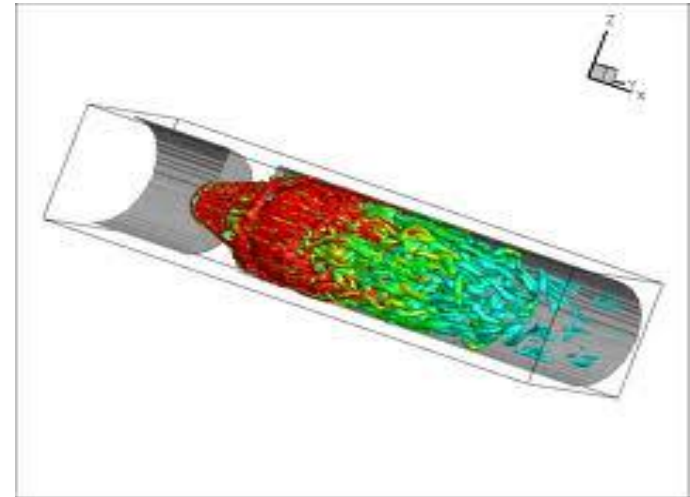


$$\frac{\Delta P}{L} = e g \frac{H}{L}$$

$$\frac{H}{L} = \left[ \frac{1}{e g} \frac{32\mu}{d^2} \right] V$$

$$\frac{P_{ow}}{\nabla} = e g V \left( \frac{H}{L} \right)$$

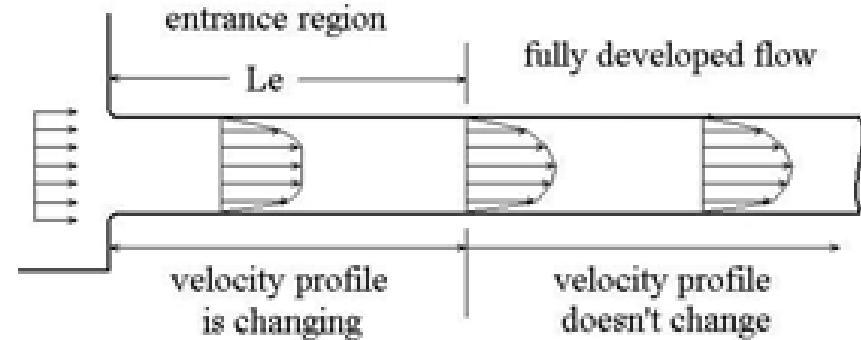
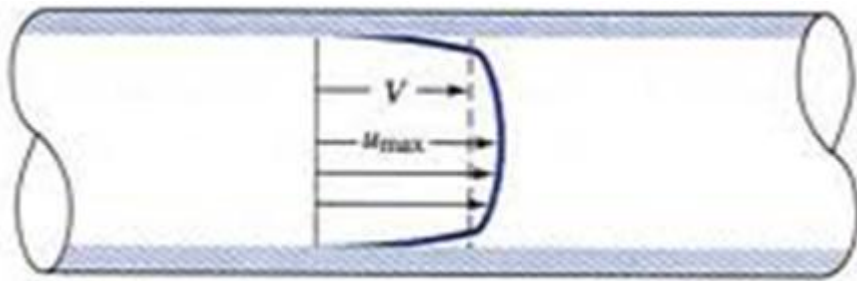
$$\frac{P_{ow}}{\nabla} = 32 \frac{V^2}{d^2}$$



$$\frac{P_{ow}}{\nabla} = e g \left( \frac{Q}{A} \right) \left( \frac{H}{L} \right)$$

$$G = (5.66) \frac{V}{d}$$

# Türbulanslı Akım

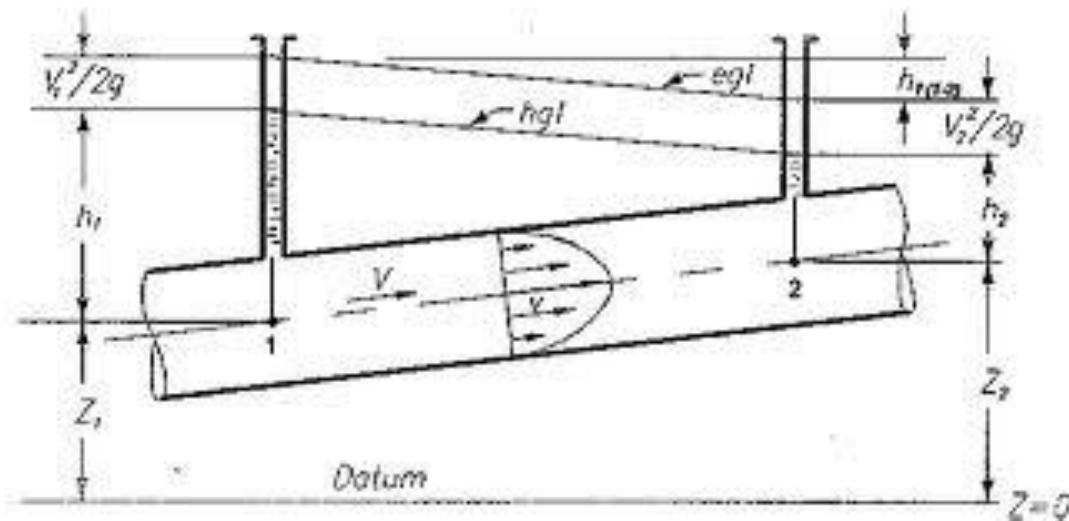


$$\text{Darcy Weisb.} \quad \left( \frac{H}{L} \right) = \frac{\lambda}{D} \frac{v^2}{2g}$$

$$\frac{P_{ow}}{\nabla} = \frac{egQ}{A} \left( \frac{H}{L} \right) = egv \left( \frac{H}{L} \right)$$

$$= \frac{e\lambda v^3}{2D}$$

$$G = \sqrt{\frac{\lambda}{2V}} = \frac{v^3}{D}$$

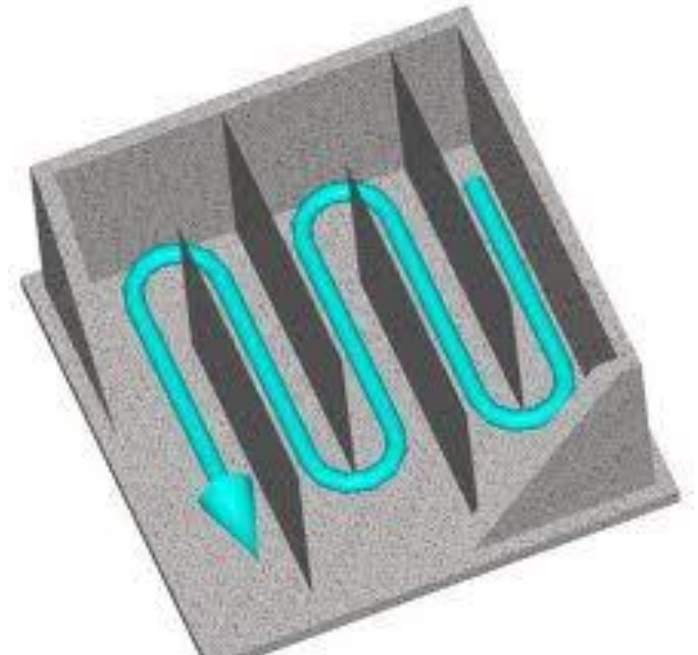
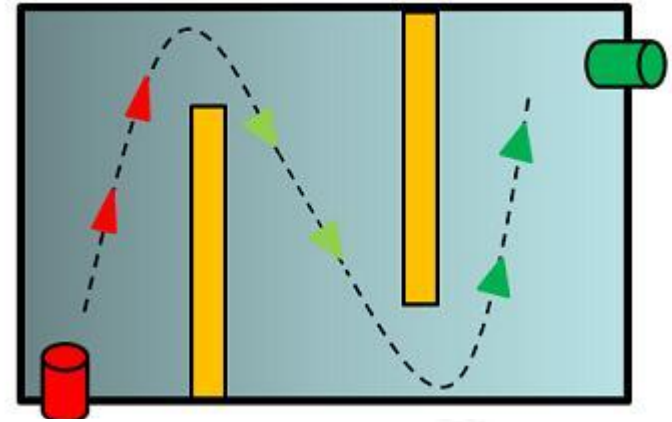


# *Perdeli (Baffle)* Turbulanslı

$$\left(\frac{H}{L}\right) = k \frac{v^2}{2g}$$

$$\frac{P_{ow}}{\nabla} = \frac{\rho g Q}{A} \left(\frac{H}{L}\right) = \rho g v \left(\frac{H}{L}\right)$$

$$G = \sqrt{\frac{kv^3}{2V}}$$



# *Filtrelerde – Granüler Filtre*

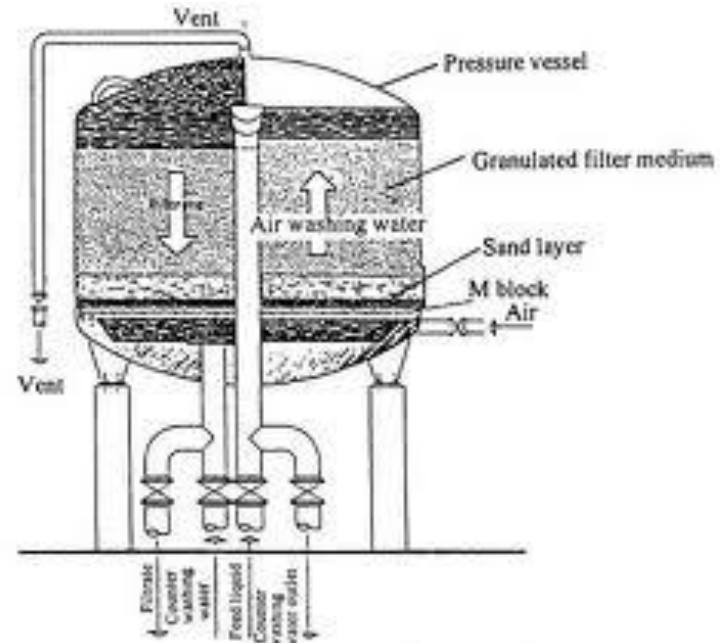
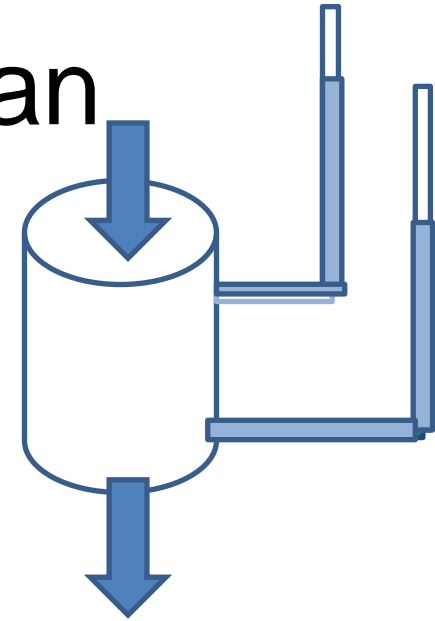
## Kozeny - Carman

$$\left(\frac{H}{L}\right) = \left[ \frac{FV}{g} \frac{(1-\varepsilon)^2}{\varepsilon^3} \left(\frac{6}{d_p}\right)^2 \right] v$$

Filtredeki su hacmi =  $\varepsilon AL$

$$\frac{P_{ow}}{\forall ol} = \frac{eg}{\varepsilon} \frac{Q}{A} \left(\frac{H}{L}\right)$$

$$G = \left[ 13.4 \frac{(1-\varepsilon)}{\varepsilon^2} \right] \frac{v}{d_p}$$



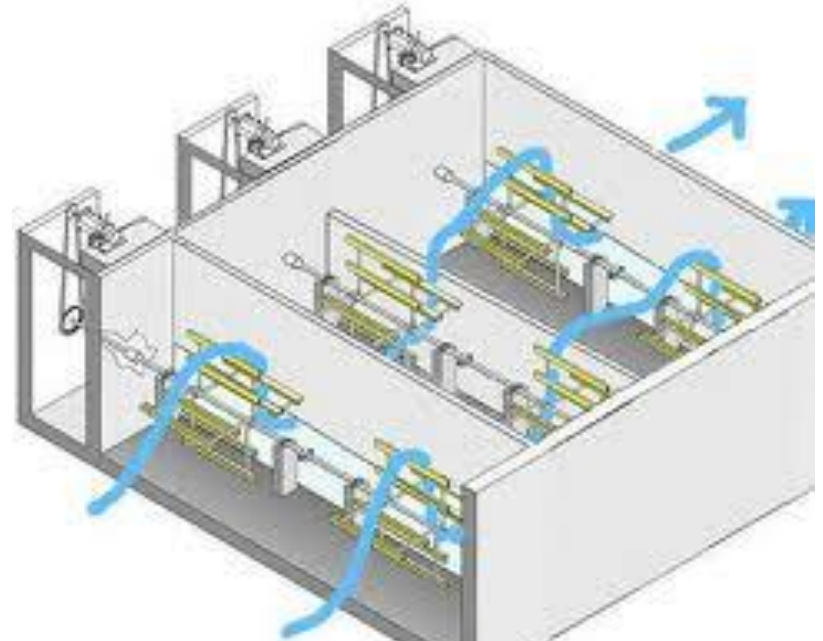
# *Paddle Flocculator*



$$P_{ow} = F_b * v$$

$$P_{ow} = \frac{C_D}{2} A_{padd} \rho v^3$$

$$G = \sqrt{\frac{C_D A_{padd} \rho v^3}{2(WDL)}}$$



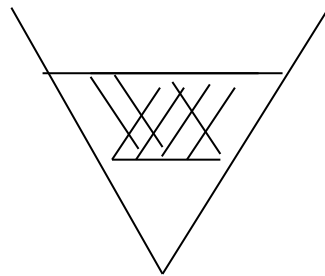
# Floc Blanket Tanks. (Flok Battaniye Sistemleri)

$$\frac{Q}{A} = v_h = v_s (1 - KC) \quad \rightarrow \quad C = \frac{1}{K} \left( 1 - \frac{Q}{Av_s} \right)$$

$$\frac{P_{ow}}{\nabla} = \frac{\text{Floc Ağgırlıgı}^* Hu}{\nabla} = \frac{(\rho_s g C) \cdot v_s}{\nabla}$$

$$\frac{P_{ow}}{\nabla} = \frac{\rho_s g}{K} \left( 1 - \frac{Q}{Av_s} \right)$$

$$G = \left( \frac{\rho_s g}{K\mu} \right)^{1/2} \left( 1 - \frac{Q/A}{v_s^{1/3}} \right)^3$$



$$Gt = 100 - 500$$

$$t = \frac{\nabla}{Q} = \int_{L_0}^L \frac{A}{Q} dL$$

MaxG

$$v_s = \frac{g}{13} \frac{\rho_s - \rho}{\mu} d_j^2$$

$$G < 5s^{-1}$$

$$t = 10 - 20 \text{ dak}$$

$$C = 0.05 - 0.20$$