

Measured Parameters		mg/L	Ca
	sBODo=	161	50
	CODo=	313.00	
	sCODo=	Si +Ss =	44
	rbCODo=	Ss +Sr=	31
	bCOD/BODo=	1.6	
	VSS%o=	85.0%	
	Recirculating rate at average flow	1.00	%
	Chosen MLSS =	3400	m

Calculated Parameters			
	bCODo= sbCOD + rbCOD=	Ss + Xs + Xp =	16
	sCODEff= Si =	sCOD - bCOD =	-3
biodegradable particulate COD	bpCOD=	Xs + Xp =	82
particulate COD	pCOD=	Xs + Xp + Xi=	56
	VSS=	299.2	
nonbiodegradable VSS	nbVSS=	-139.2	
	iTSS =	TSS-VSS=	
	Return sludge concentration, MLSS	6800.0	m
	rbCOD/bCOD=	0.19	
	Select rbCOD/bCOD=	0.20	

Aeration Tank

Aerobic Sludge Age (t-DS)

$$\mu_n = (\mu_{m,n} \times \text{NH}_{4\text{Neff}} / (\text{K}_n + \text{N}) \times (\text{DO} / \text{K}_o + \text{DO}) - \text{k}_d)$$

Kinetic parameters			K
$\mu_{m,n}$, selected	0.75	g VSS/g VSS.d	Di
$\mu_{m,n,T}$	0.44	g VSS/g VSS.d	C-
K_n , selected	0.74	g NH ₄ -N/m ²	
K_n,T	0.49	g NH ₄ -N/m ³	
$\text{k}_{d,n}$, selected	0.08	g VSS/g VSS.d	Sp
$\text{k}_{d,n,T}$	0.06	g VSS/g VSS.d	Ae
k_d , selected	0.12	g VSS/g VSS.d	Ae
$\text{k}_{d,T}$	0.088	g VSS/g VSS.d	

Sludge Production = Biomass Production (P_{xbio}) = X_b

$$P_{x,bio} = ((Q \times Y \times (S_o - S)) / (1 + \text{k}_d \times \text{SRT}_a)) + ((f_d \times \text{k}_d \times Q \times Y \times (S_o - S) \times \text{SRT}_a) / (1 + \text{k}_d \times \text{SRT}_a)) +$$

Kinetic parameters			S
Y, selected	0.4	g VSS/g bCOD	um
f _d , selected	0.15	-	
Y _n , selected	0.12	g VSS/g NH ₄ -N	Biologic Sludge
K _s , selected	20.0	g bCOD/m ³	>

Kinetic parameters				
Y, selected	0.4		g VSS/g bCOD	
fd, selected	0.15		-	
Yn, selected	0.12		g VSS/g NH ₄ _N	Biologic Sludge
Ks, selected	20.0		g bCOD/m ³	

VSS

$nbVSS = (1 - (bpCOD / pCOD)) * VSS$		$nbVSS =$	(139.2)	mg
$Px,vss = Px,bio + (nbVSS \times Q) / 1000$		$Px,vss =$	(636)	kg

TSS

$Px,tss = Px,bio / 0.85 + (nbVSS \times Q) + Q \times (TSSo - VSSo)$				
		Sludge production, Px,tss =	824	kg
		MLVSS/MLSS =	(0.771)	

Voxic

$Voxic = (Px,tss + Px_{PO4}) \times SRTa / MLSS$				
	Sludge production from Phosphate Precipitation		-	kg
	Pxtotal= Total sludge production		824	kg
		Va=V-oxic =	3,789	m ³
		Va= Oxic Volume, selected =	3,789	m ³

Nitrogen to be , Nitrified = NN = NOx

$NN = NOx = TKN_o - (NH4N_{eff} + org N_{eff}) - 0.12 \times Pxbio / Q$				
	WASN=	$XorgNWASN = 0.12 \times Pxbio / Q =$	12.9	mg
	$S-NH_4N = NN =$	NOx=Nitrogen to be nitrified=	53.45	mg
			1,086.6	kg

Nitrogen to be Denitrified= NDN = S_NO3,D = DNcapacity

$S-NO_{3,D} = NN - NO3N_{eff} = TKN_o - TKN_{eff} - WASN + (NO3N_o - NO3N_{eff})$				
		NO₃N_{eff}=	7	mg
	DN capacity =	NO₃N to be DN=S-NO_{3,D} =	46.5	mg
			944.3	kg

Internal Recirculating Rate, IR

	$IR = NOx / NO3N_{eff} - 1 - R =$		5.64	%
		Selected IR =	5.64	%
	NO₃N fed into anoxic tank = Q*(Rr+IR)*NO₃N_{eff}/1000 =		944.3	kg

Anoxic volume

	Selected	Retention time =	0.79	h
		Anoxic volume, required	669	m ³
		Anoxic volume, selected	669	m ³

F/Mb

$Xb = MLVSS_{biomass} = Q \times SRTa / Vaerobic \times Y (S_o - S) / (1 + kd \times SRTa)$				
		MLVSS_{biomass} =Xb=	7,253	mg
$F/Mb = (Q \times S_o) / (Xb \times Vd) =$		F/M_b =	1.344	g/g

	Anoxic volume, required	669	m ³
	Anoxic volume, selected	669	m ³

F/Mb

$$X_b = \text{MLVSS}_{\text{biomass}} = Q \times \text{SRT}_a / V_{\text{aerobic}} \times Y (S_0 - S) / (1 + k_d \times \text{SRT}_a)$$

MLVSS _{biomass} = X _b =	7,253	mg
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F/M _b = (Q x S ₀) / (X _b * V _d) =	F/M _b =	1.344	gB
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Specific Nitrate Removal Rate:

SDNR at 20 °C (read from Fig. 8- 23)	0.239	(k
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SDNR at T °C =	SDNR ₂₀ *1.026 ^(Tmin-20) =	0.195	(k
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Amount of NitrateN that can be reduced = NO_r

NO _r = SDNR * X _b * V _d	Nitrate removed =	945.9	kg
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Capacity Ratio= NO ₃ N that can be removed / No ₃ N fed into Anoxic tank=	1.00	>
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Aeration Tank Volume

V-aerobic	3,789	m ³
V-anoxic	669	m ³
V-total	4,458.3	m ³
V-total	4,458.3	m ³
V-anoxic/V-total	0.150	-

F/M ratio

	0.430	kgBOD/kgMLSS/d
	5.264	h
Total sludge age =	18.39	d

V _{total} =	4,458	m ³
VD/VT=	0.15	
F/M ratio = kgBOD/kgMLSS/d	0.430	
t _R =	5.3	h
SRT _{total} =	18.4	d
Tank quantity	2.000	nos.
Tank volume	2,229	m ³
Water depth	6.000	m

Tank surface, each =	371.523	
Net tank width	9.300	
Diameter of the round parts	9.300	
Middle wall length	33.750	
Total tank length	43.050	

mg/L	Calculated %	Advisable %	Advisable Results
161	50.0%	50%	160.5
313.00			
138	44.0%	30%	93.9
100.0	31.9%	15%	46.95
1.6			
85.0%		85%	
1.00	%	0.75	
3400	mg/l		
514	164.1%		
-119	-38.0%		
257	82.0%		
175	56.0%		
299.2			
-139.2			
52.8			
6800.0	mg/l		
0.19			
0.20			

$\mu) \times (DO / K_o + DO) - k_{dn}$

K_o, selected	0.50	mg/L	
Dissolved Oxyg	2.00	mg/L	
C-NH₄, O_A= NH	1.00	mg/L	
SF =	2.750	TKN _{peak} /TKN _{average}	SRT
			<10d
			12
			>=20
Specific growth rate for nitrifying organisms (μ ,)	0.176		
Aerobic sludge age, (t-DS)	15.63		kg/kg*d
Aerobic sludge age, selected	15.63		kg/kg*d

X_b

$(SRTa) / (1 + k_d \times SRTa) + (Q \times Y_n \times NO_x / (1 + K_{dn} \times SRTa))$

S = K_s x (1 + k_d x SRT) / (SRT x (μm - k_d) -1)		
μ m , selected =	6.0	g VSS/g VSS.d
μ m,T =	3.5	g VSS/g VSS.d
S =	0.91	mg/l
Biologic Sludge Production=		
X_b = P_xbio =	2,193	kg VSS/d

$$S = K_s \times (1 + k_d \times SRT) / (SRT \times (\mu_m - k_d) - 1)$$

μ_m , selected = 6.0 g VSS/g VSS.d

μ_m, T = 3.5 g VSS/g VSS.d

S = 0.91 mg/l

Biologic Sludge Production =

$X_b = P_{x,bio}$ = 2,193 kg VSS/d

(139.2) mg/l

(636) kg/d

824 kg/d

(0.771)

- kg/d

824 kg/d

3,789 m³

3,789 m³

12.9 mg/l

53.45 mg/l

1,086.6 kg/d

Capacity

NO₃Neff)

7 mg/l

46.5 mg/l

944.3 kg/d

5.64 %

5.64 %

944.3 kgNO₃/d

$$0.011x^3 - 0.085x^2 + 0.305x$$

0.79 h

669 m³

669 m³

rbCOD/bCOD

SDNR@20C (power fit)<2

SDNR@20C (ln fit)

10%

0.216

20%

0.239

30%

0.261

40%

0.283

0.300

50%

0.295

(+ k_d x SRTa)

7,253 mg/l

1.344 gBOD/g.d

RUN

669	m ³
669	m ³
+ kd x SRTa)	
7,253	mg/l
1.344	gBOD/g.d
0.239	(kgNO ₃ /d)/kgMLVSS
0.195	(kgNO ₃ /d)/kgMLVSS
945.9	kgNO ₃ /d
1.00	> 1, OK

20%	0.239	
30%	0.261	
40%	0.283	0.300
50%	0.295	

RUN



m ³
m ³
m ³
m ³
-
kgBOD/kgMLSS/d
h
d
m ³
h
d
nos.
m ³
m

305x

<2	SDNR@20C (ln fit)
0.216	
0.239	
0.261	
0.283	0.300
0.295	

